

Slide 1

M-MAC *Introducing -*
M-Mac Actuators Inc.



The image shows two hydraulic actuators. The larger one is blue and black, and the smaller one is white and black. Both have the M-MAC logo on them.

Slide 2

M-MAC **History**

- 1990 - company formed to design & manufacture custom machinery and hydraulic systems
- Projects include automated ferry ramps, sub-sea pipeline manipulator, helicopter grapples, fibre-optic junctions, etc.
- 1999 - first M-Mac Electro-Hydraulic Actuator made
- 2002 - patents granted
- 2004 - two hundred actuators sold for use in diverse applications

Slide 3



M-Mac Electro-Hydraulic Actuators

Custom Linear Actuators
(4,400 - 32,400 lb thrust)



Rotary Actuators
(up to 800,000 lb.in torque)



Small Linear Actuators
(up to 3,000 lb thrust)



Slide 4



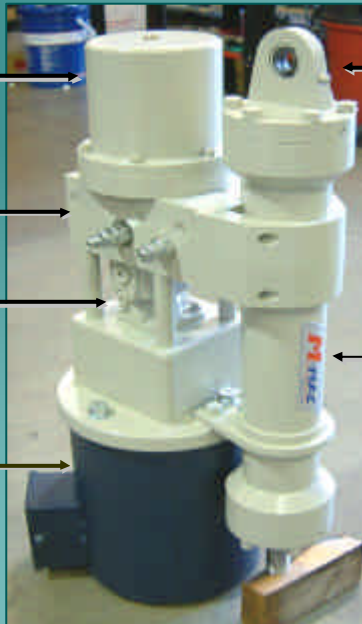
The M-Mac Electro-Hydraulic Linear Actuator

Volume compensator

Valve block

Pump

Electric motor



Mounting clevis

Hydraulic cylinder

Slide 5



MH20-12-C-1

For continuous modulation of a scrubber damper in a Bowater Pulp Mill, Alabama

Internally-mounted absolute magnetostrictive position sensor for closed-loop control

Head-mounted

7,800 lb force

10" stroke

1 inch/sec



Slide 6



MT25-C

Continuous modulation of flue-dampers at Kennecott Utah Power Plant



Slide 7



MC25-10

For automobile
manufacture in
Korea

12,200 lb force

10" stroke

1 inch/sec



Slide 8



M40T "Mighty - Mac"

32,000 lb thrust

Simulates earth-quake
forces on buildings

Instrumented for absolute
position (Temposonic
sensor) and load-cell
force measurement

Continuous Duty Cycle

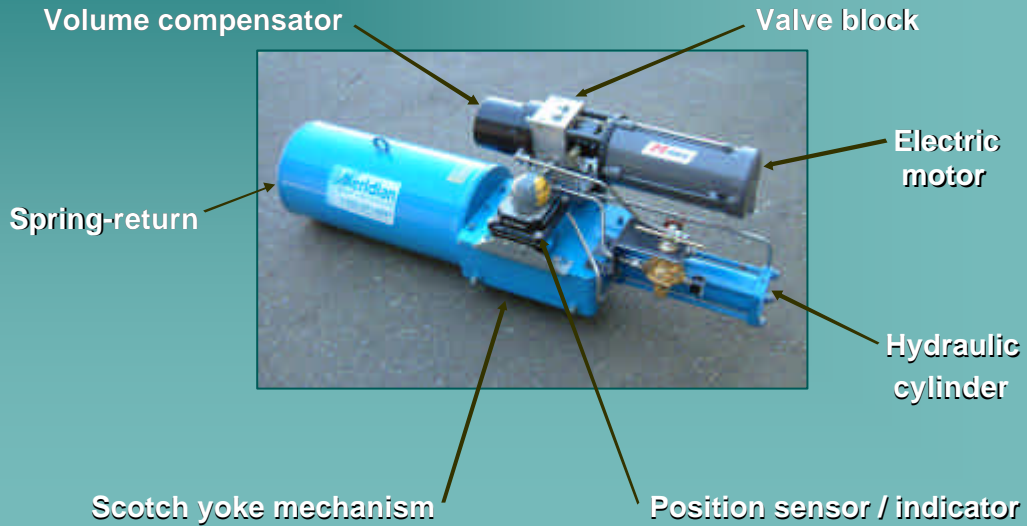




The M-MacRotary Actuators

Scotch-yoke 1/4 Turn Rotary Actuator

High start- and end-torques, up to 400,000 lb.in torque at 1,500 psi



M-Mac/Parker 3/4-Turn Rotary Actuator

Double-cylinder
rack-and-pinion
design

Up to 600,000 lb.in
torque at 3,000 psi

For modulating
valves, ESD valves,
flue dampers, etc.





The M-Mac Small Actuators

Lightweight aluminum construction

12 or 24 volts DC

Thrusts up to 3,000 lb

Direct replacement for screw actuators



Key Features

- **Factory filled and hermetically sealed**
leak-free in any orientation – quick to install
- **Self-contained - no separate power unit**
no pipes or fittings to install or to leak
- **No solenoid or servo-valves**
simple and reliable
- **Motor-Controlled Operation**
precise positioning and speed
- **Load-lock on loss of power**
check valves hold load indefinitely and safely
- **Quiet**
no gear train noise



Value Proposition:
M-Mac vs HYDRAULIC

- **Fast & clean installation**
- **No leaks & no maintenance**
- **Same performance & life**
- **Same cost**
- **Other advantages:**
 - High efficiency / low power draw
 - No solenoid valves
 - No hoses, pipes or fittings
 - No oil contamination or oxidation
 - Factory filled & sealed



Value Proposition:
M-Mac vs PNEUMATIC

- **Better reliability**
- **Better performance (stiff action and higher force)**
- **Less cost**
- **Other advantages:**
 - Lower energy draw
 - No piping
 - No airlines to freeze
 - Internal corrosion/jamming eliminated
 - Less noise




Value Proposition:
M-Mac vs SCREW ACTUATORS

- **Twice the force density**
- **Five-to-ten times the life**
- **Same cost**
- **Other advantages:**
 - Tougher (dirt, moisture, abuse, heat, shock)
 - Higher efficiency / lower power draw
 - Safer (load-lock by check valves)
 - Quieter



Models Available

<u>Model</u>	<u>Push Force</u> (pounds)	<u>Pull Force</u> (pounds)	<u>Strokes</u> (inches)
MM15	3,000	2,500	4 to 12
M15	4,400	3,300	4 to 14
M20	7,800	5,700	4 to 20
M25	12,200	8,500	Up to 44
M30	17,600	11,600	Up to 44
M35	24,000	16,200	Up to 44
M40	31,400	23,500	Up to 44



Typical Applications

Valve Actuators	Feed water valves, attemperating spray valves, emergency shut-down valves, choke valves
Process Control	Damper drives, turbine governors, air register drives, burner shut-off dampers, igniter gun drives, fuel atomizer drives)
Manufacturing	Robot arms, product-handling, lift-tables, conveyor diverters, etc.
Patient Handling	Hospital beds, operating tables, airline seat actuators
Test Equipment	Building materials, product testing
Steering Systems	Tractors, man-lifts, boats
Military Equipment	Tanks, aircraft launch systems



User List

John Deere
US Navy
US Air Force
Kimberley Clarke
US Postal Service
Kennecott Copper
University of California, Berkley
Blue Circle Cement
Saskatchewan Wheat Pool



Summary

M-Mac Actuators has:

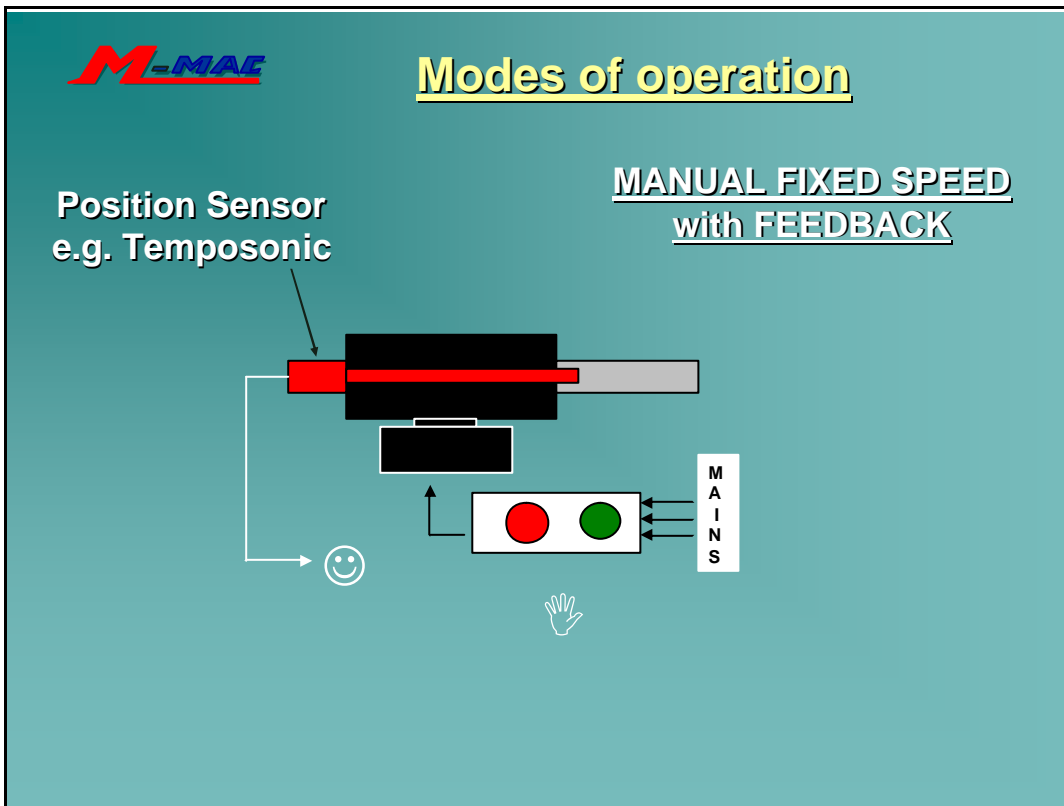
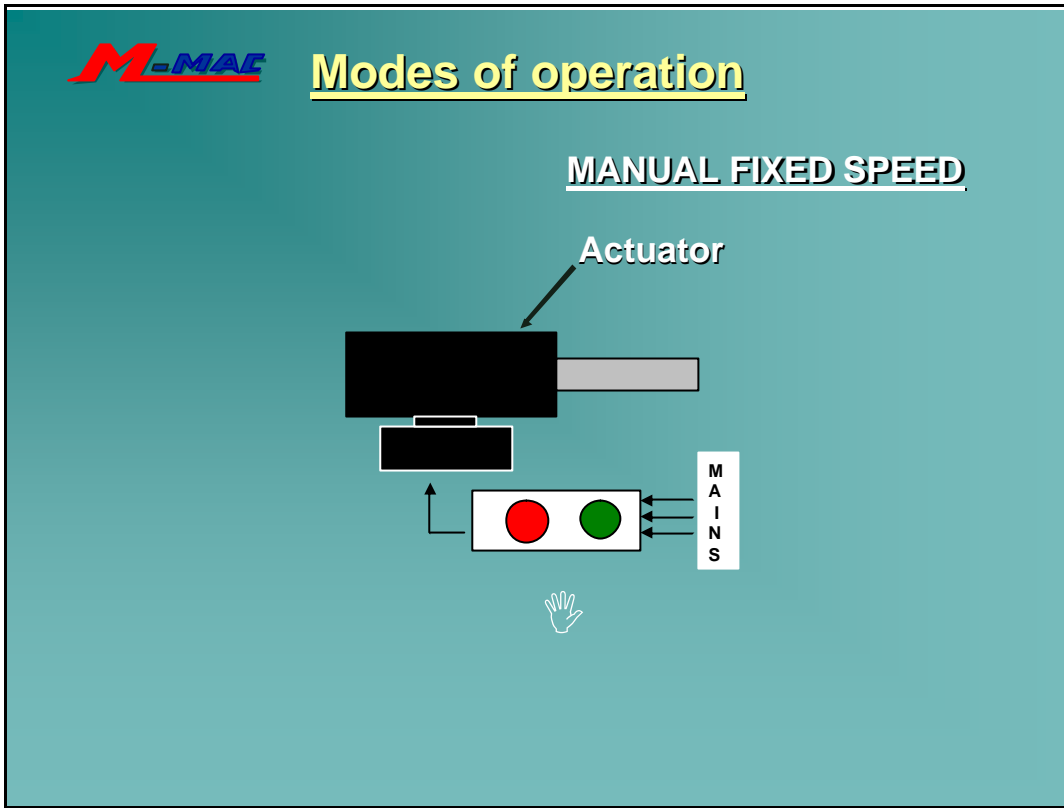
- A technologically and economically advanced motion control product
- Patented technology
- A proven product - 4 years of field trials
- M-Mac can produce an EHA for your application

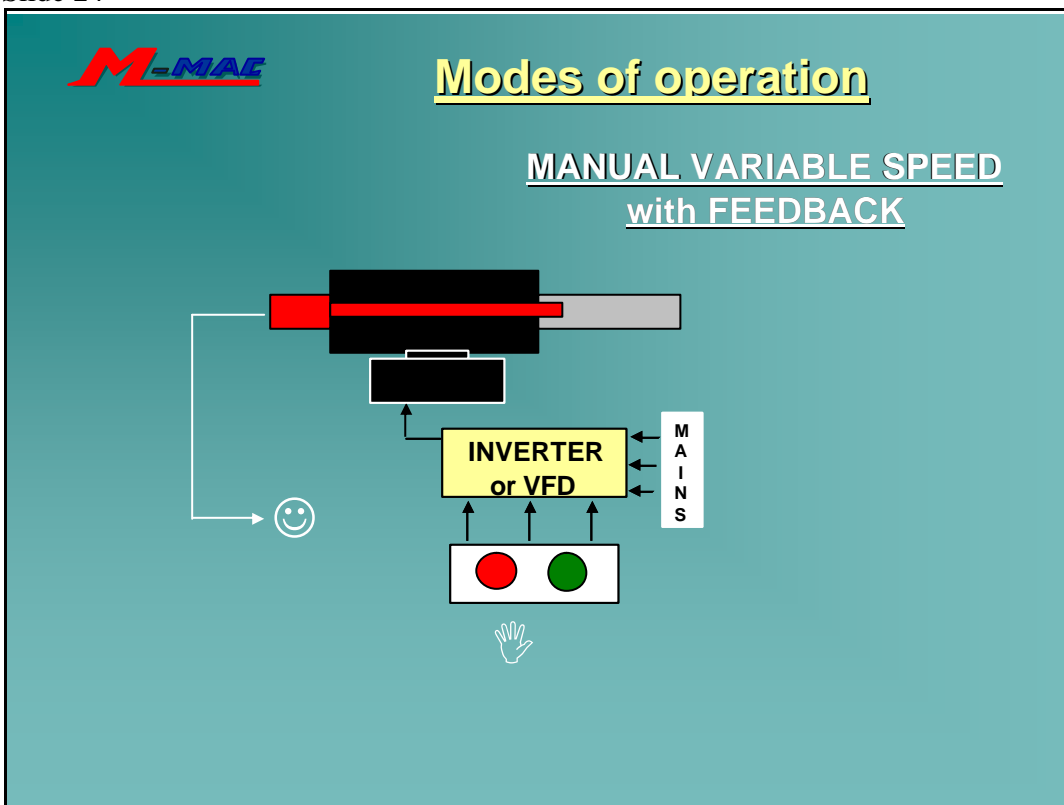
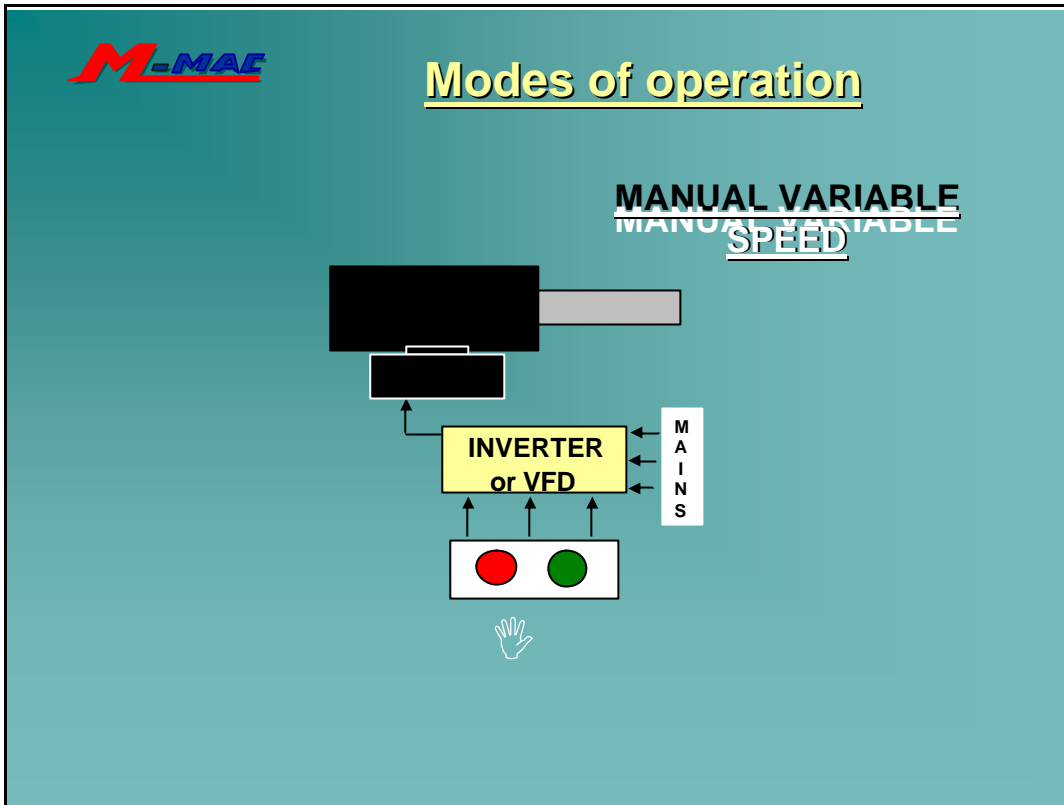
Questions ?

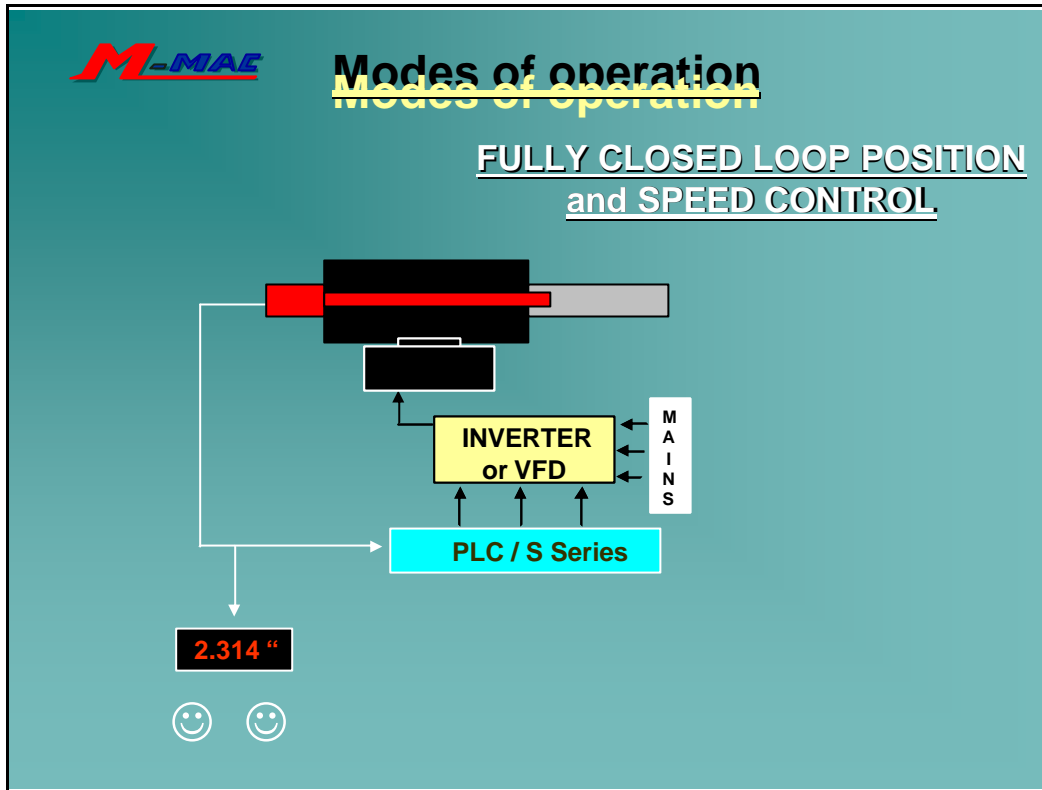


Appendix

The following slides show common modes of actuator control followed by some general specifications.







M-MAE Small Actuator Specification

• Weight	1.5Kg
• Stroke	200 mm
• Force Output	2,600 N
• Speed	Zero to 14 mm/s
• Noise	38 dBa
• Voltage	24 volts DC
• Temperature	-55 C to 85 C, storage
• Creep	1mm in 24 hours loaded
• Manual Override	lever operated valve
• Load Sensing	Pressure sensor/loadcell
• Position Sensing	Absolute
• Life	1E6 cycles minimum
• Maintenance	Zero
• Operating Pressure	Adjustable
• Flammability	Customer defined
• Abuse loads	Customer defined
• Crash loads	Customer defined